

OK Tigrod 2209

Bare, corrosion-resistant, duplex welding rods for welding austenitic-ferritic stainless alloys of the 22% Cr, 5% Ni, 3% Mo types.

OK Tigrod 2209 has high general corrosion resistance. In media containing chloride and hydrogen sulphide, the alloy has high resistance to intergranular corrosion, pitting and especially to stress corrosion. The alloy is used in a variety of applications across all industrial segments.

Elettrodo filo - Classificazioni	SFA/AWS A5.9 : ER2209 EN ISO 14343-A : W 22 9 3 N L
Approvazioni	CE EN 13479 DB 43.039.19 NAKS/HAKC 1.6-3.2 mm VdTUV 13010 VdTUV 05519 VdTUV 06282

Le approvazioni si basano sulla localizzazione della fabbrica. Contatta ESAB per maggiori informazioni.

Tipo di lega	Austenitic-ferritic (22.5 % Cr - 8 % Ni - 3 % Mo - Low C)
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	N	PRE	FN WRC-92
0.01	1.5	0.5	8.5	22.7	3.2	0.17	35	55